



PRODUCT CATALOGUE

SANYO METAL WORKS
<https://www.sanyo-mt.co.jp/en/>



Management Policy

“Provide quality with peace of mind and satisfaction.”



<Miki is the world-famous city of cutting tools>

Sanyo Metal is located in Miki City which is famous for cutting tools for more than 400 years. Four of our factories are in this city and we manufacture high-quality cutting tools and blades for use in agricultural, gardening, horticulture, and forestry machinery.

<"Made in Japan" "Made by Sanyo">

Sanyo Metal produces high-quality products by an integrated manufacturing system with various types of machines, equipment, and the latest facilities. Employees use creativity and ideas to enhance operations, improve safety, and reduce the costs of products to deliver reliable products to customers through strict quality inspections targeting all products. Sanyo Metal is committed to satisfying the needs of our customers and contributing to the society by developing better products.



Head Quarters



Torimachi 2nd factory



Tomoe factory

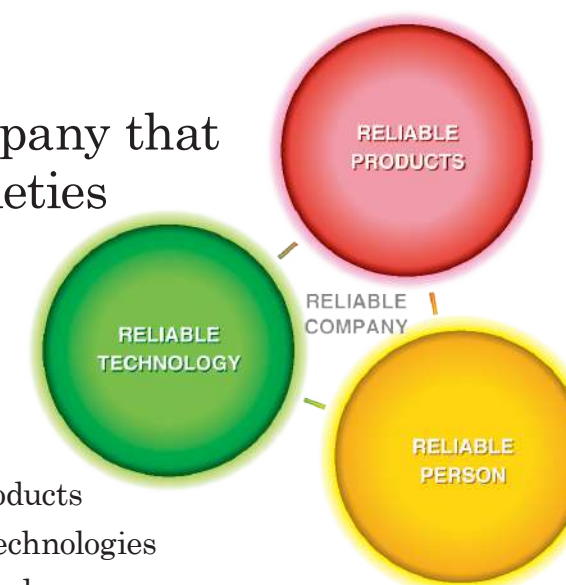


Tomoe 1st factory

Company Policy

To become a company that is trusted by societies

1. Produce trustworthy products
2. Establish trustworthy technologies
3. Develop trustworthy people



Vision

We aim to achieve lasting growth as a company that provides reliable quality products based on the theme of safety and peace of mind through environmentally friendly technology to the world.

Mission

- ① We hope that users around the world will enjoy using our products, and will contribute to enriching societies.
- ② We contribute to local societies through business and do our best to make our employees, their families, and everyone related to our company happy.



ISO 9001



JIS B 9212



神戸環境マネジメントシステム
Kobe Environmental Management System
認証 No. KEMS1-0459



2016
製品安全対策優良企業
主催：経済産業省

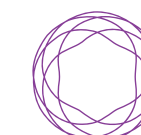
Good Commission for Product Safety
Measures by the Japanese government.



ひょうご SDGs
Hyogo SDGs



Hyogo “Only-One” companies



地域未来牽引企業
Companies Driving
Regional Growth

Contents

Grass
Light vegetation



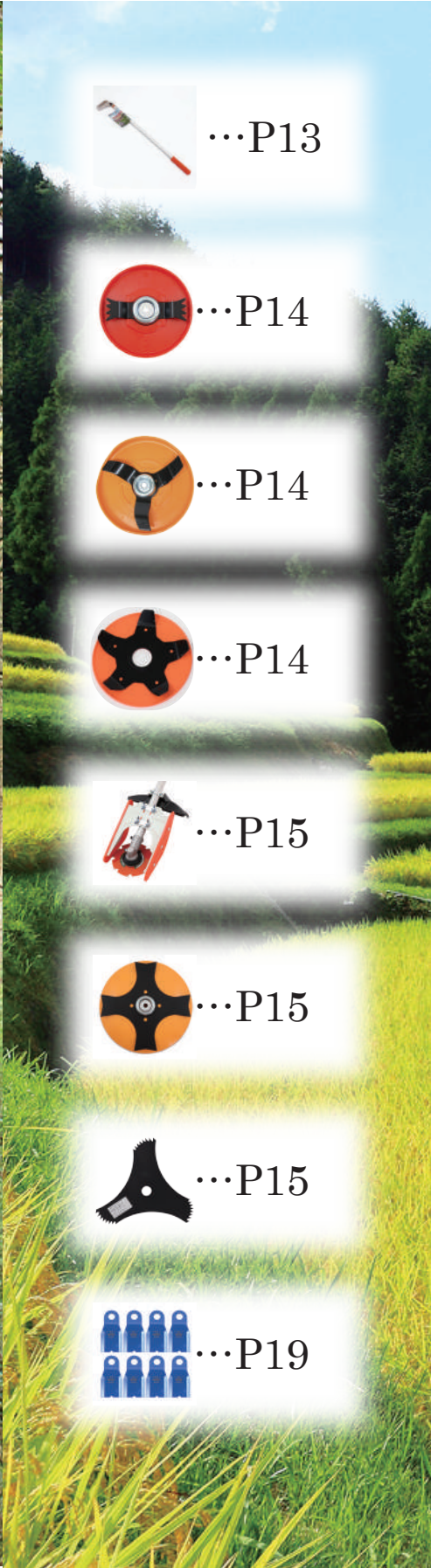
Bush
Heavy vegetation



Thin trees
Bamboos



Water
Vegetable field



Trees
Fruit farm



Garden





2T

Economic - Can be used on both sides



2T (A)

Code	Specification	Qty/Carton
420	2T×255×1.6A×25.4	60
422	2T×305×1.6A×25.4	60
427	2T×305×1.8A×25.4	60
428	2T×305×2.0A×25.4	60



2T (B)

Code	Specification	Qty/Carton
421	2T×255×1.6B×25.4	60
423	2T×305×1.6B×25.4	60
429	2T×305×2.0B×25.4	60
439	2T×355×2.0B×25.4	40



2T (WR)

Code	Specification	Qty/Carton
437	2T×255×1.8WR×25.4	60
438	2T×305×1.8WR×25.4	60

4T Economic - Can be used on both sides



Code	Specification	Qty/Carton
125017	E4T×230×1.8×25.4	25
125018	E4T×255×1.8×25.4	25

8T



Code	Specification	Qty/Carton
125011	8T×230×1.4×25.4	25
125009	8T×255×1.4×25.4	25

3T

Economic - Can be used on both sides



Code	Specification	Qty/Carton
125015	KE3T×255×1.8×25.4	25
125001	KE3T×255×3.0×25.4	25
125002	KE3T×305×3.0×25.4	25
125004	KE3T×305×4.0×25.4	25

30T • 50T • 80T

More teeth and Less debris scattering



Code	Specification	Qty/Carton
125005	30T×255×1.4×25.4	25
125023	50T×250×1.8×25.4	25
125014	80T×200×1.6×25.4	25
125010	80T×255×1.4×25.4	25

Clearing Saw Blade



Point

- Sharp teeth shape
- 2 side grind teeth cut trees easily.
- Chainsaw shaped teeth grab the objects surely and cut very well.



Situation Image



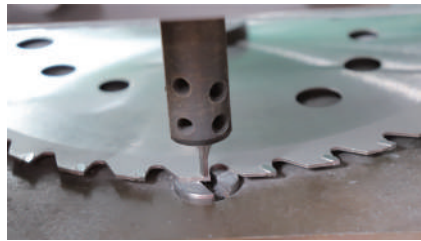
Code	Specification	Qty/Carton
0340	24T×225×1.8×25.4	25
0341	26T×250×1.8×25.4	25

Tungsten Carbide Tipped Saw (TCT Blade)



Features and Benefits

Sanyo's TCT blades are used pure tungsten carbide.
It is hard to wear out and it keeps sharpness for a long time.
Also, the Tips of the saw blade are very hard to fall off by Sanyo's original brazing technique.
Recommended for all users because the blades can be used longer time safely without maintenance.
And thanks to its hard tip, it is good to use from Light to Heavy vegetation.

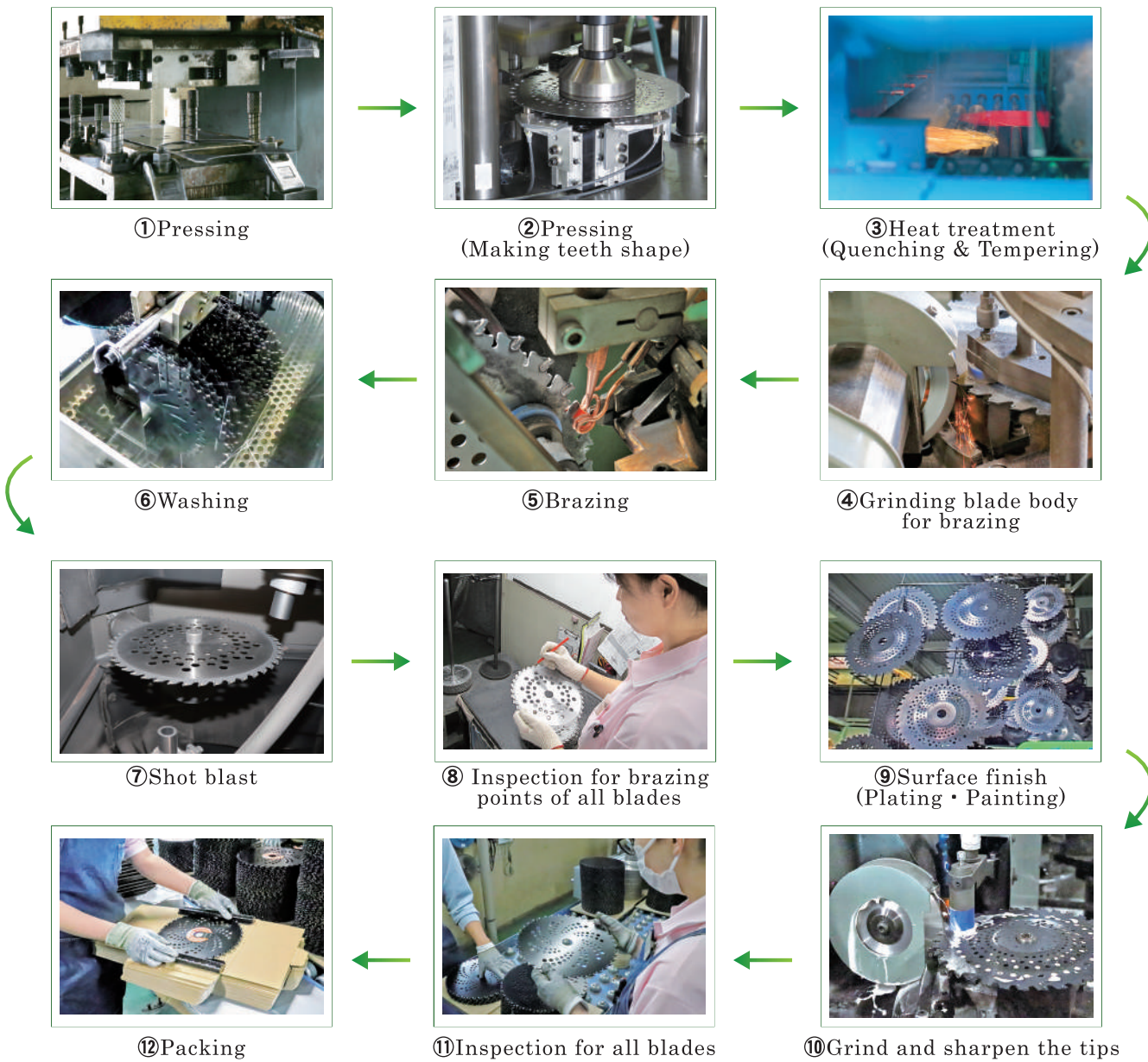


↑ Tip brazing durability test



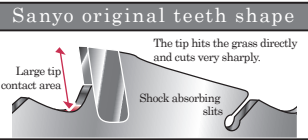
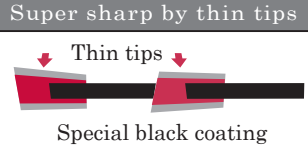
↑ Impact test (ISO 11806)

How TCT blades are made?



HIRYU

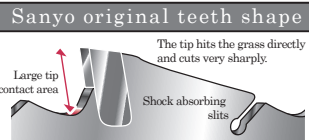
For Grass & Light vegetation



Code	Diameter x Teeth number (T)	Qty/Carton
125042	255×40T	25

AOIRYU

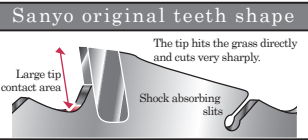
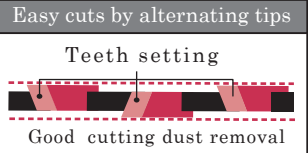
For Heavy vegetation & Bushes



Code	Diameter x Teeth number (T)	Qty/Carton
125037	255×36T	25

SHIROIRYU

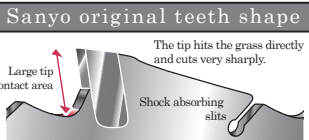
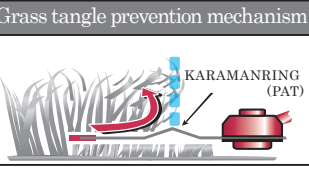
For Bushes & Thin trees (Bamboos)



Code	Diameter x Teeth number (T)	Qty/Carton
125043	255×40T	25

KINRYU

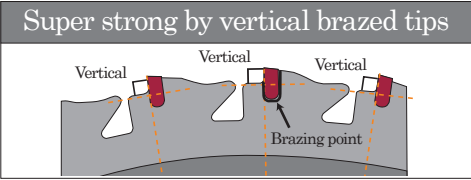
For Long & Soft grass



Code	Diameter x Teeth number (T)	Qty/Carton
125040	255×40T	25

GANKO

For Stony area



Code	Diameter x Teeth number (T)	Qty/Carton
125038	255×40T	25

Zackal

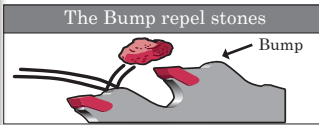
Lower cut in stony area



Code	Diameter x Teeth number (T)	Qty/Carton
125041	255×40T	25



24T STANDARD TYPE



- By its tip-brazed angle and original bump, the blade life becomes much longer.
- By large space between teeth, the teeth gather grasses a lot once and cut sharply.

Code	Diameter x Teeth number (T)	Qty/Carton
125029	255×24T	25

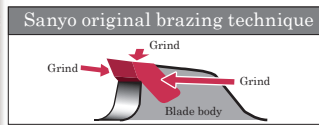
36T STANDARD TYPE



- From garden maintenance to forest-side maintenance, perfect.
- Can cut up to 5cm thin trees thanks to its strong blade body without holes.

Code	Diameter x Teeth number (T)	Qty/Carton
125026	255×36T	25

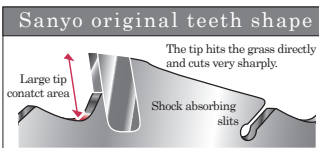
40T STANDARD TYPE



- You don't get tired and sick because it has very few vibrations.
- Up to 5cm thin trees and bamboo, can be cut too.

Code	Diameter x Teeth number (T)	Qty/Carton
125027	255×40T	25

3S WHITE



For Battery machines

- For battery and electric brush cutters.
- Ideal for use at low RPM.

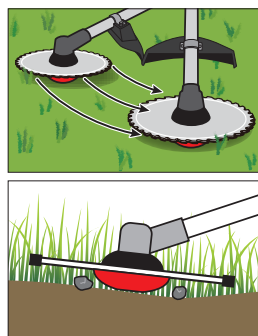


Code	Diameter x Teeth number (T)	Qty/Carton
0112	230×32T	25

Accessory

Improve your work more efficiently.

KURUKURU BOWL Brush cutter stabilizer



Light & Tough

- The bowl rotates with blades, so your work becomes much easier.
- Super lightweight: 70g
→ You don't get tired!



Code	Qty/Carton
0836	24

HEXAGON BLADE Grass tangle prevention parts for brush cutters



Decreasing grass entanglement dramatically

- The blade cuts grasses on the blade so, you are free from the stress of tangled grass!
- Adaptable for blades and nylon trimmer line
- 2 pcs/set

Code	Qty/Carton
0786	24

MUSOU TWIN BLADE



MUSOU
TWIN BLADE
TWB-230

Managed by MLIT, NETIS registration product
Registration number : KK-190011-VE

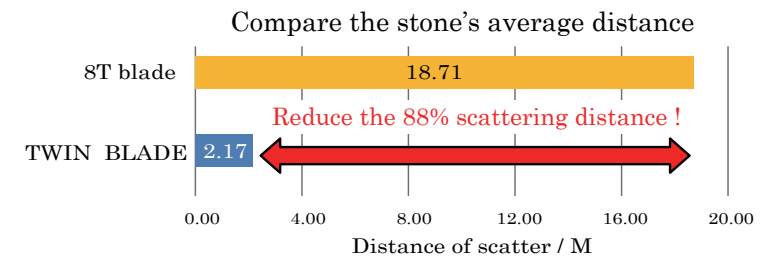
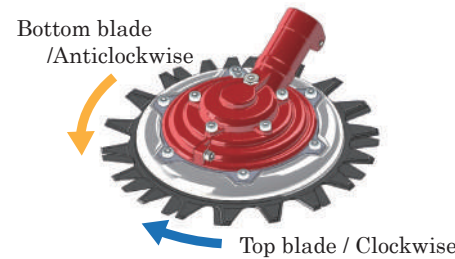


Revolution Scissors

Prevent scattering stones and kickback.
Safety weeding!!

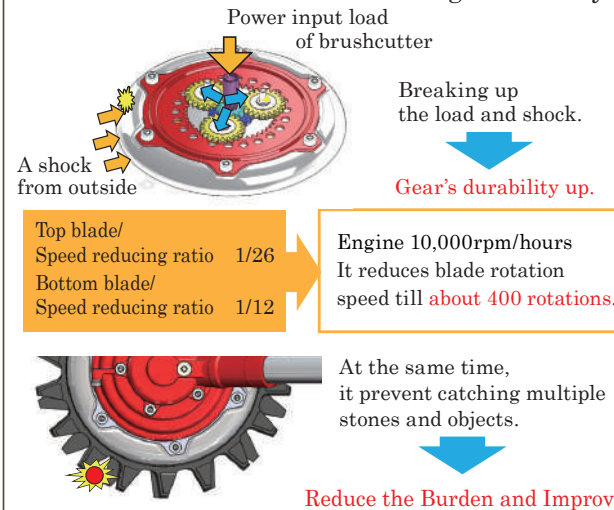
Safety

Prevents stones' scattering and kick-back thanks to Revolution Scissors.



Durability

Three gears can break up the load.
The blade has high durability.



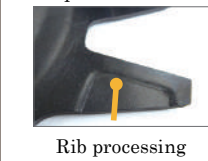
High quality

It achieved overwhelming cutting quality and it reduced noise !

The ribs prevent grass from getting tangled in the blade. Reduce the touching area with the bottom blade so that it can reduce sliding load and noise.

◎The blade is heat-treated to high-class blade steels and it achieved best hardness for mowing.

[Top Blade]



Rib processing



Only a light blue parts touching to the bottom blade.



Top grinding
Side grinding

Cutting quality up.
(two surfaces grinding.)

Cutting edge is a rib shape and it has a sharpness by two surfaces grinding.

KURUKURU BOWL for MUSOU



By sliding the blade with KURUKURU BOWL, your work will be very easy.

Model	TWB-230 STANDARD	TWB-230 STRONG
Adaptable pipe diameter	φ24mm & φ25mm	φ25.4mm & φ26mm& φ28mm
Attached drive shaft adapter		

Code	MUSOU TWIN BLADE Description	Qty / Carton
0620	TWB-230 STANDARD	6pcs
0647	TWB-230 STRONG	6pcs
0621	TWB-230 Spare blade	20pcs
0622	TWB-230 Spare blade P40	20pcs
0837	KURUKURU BOWL for MUSOU	24pcs

※The products listed in this catalog are subject to change in specifications or appearance for improvement without announce.

※Each model originally includes compatible pipe collars and drive shaft adapter for each specification. Please select the proper TWB-230 according to your brush cutter.

Nylon cutter



Safety cutter E3 Insert type

Easy 3-step Insert, Hook, Set!



Code	Name	Qty/Carton
0925	Safety cutter E3	20
0926	Spare code 20cm Aledge 4 Straight	20
0927	Spare code 20cm Aledge 3 Twist	20

0925: Diameter 100mm, Height 20mm
Washer, Aledge 4 Straight·3 Twist 20cm 10 pcs/each (Total: 20 pcs)
0926: Aledge 4 Straight 2.4mm×20cm 50 pcs
0927: Aledge 3 Twist 3.4mm×20cm 30 pcs

YouTube



Slimkun Insert type

Easy code changing
- Just insert the new code!



Only 120g - Lightest model

Code	Name	Qty/Carton
0552	Slimkun	60
0559	Spare code	60

0552: Diameter 120mm Height 14mm
Orange circle 3.0mm×20cm 8 pcs
0559: Orange circle 3.0mm×20cm 30 pcs

ERBA AE Manual wind-up type

Strong Aluminum body



Can be replaced while attached to the brush cutter!

Code	Name	Qty/Carton
0950	ERBA AE	50

Diameter 120mm Height 30mm
Square 2.2mm×0.5m 2 pcs

Nylon code Spool type

Strong and Sharp! **ERBA**
Aluminum-containing Aledge series

Aledge 3 Twist

3.4mm thickness



Code	Length	Carton
0532	50m	24

Aledge 4 Straight

2.4mm thickness



Code	Length	Carton
0502	50m	30
0503	100m	24

Aledge 4 Twist

2.4mm thickness



Code	Length	Carton
0507	50m	36
0508	100m	6

(※0508 100m = Bobin type)

Aledge 5 Straight

2.7mm thickness



Code	Length	Carton
0512	50m	30
0513	100m	24

Aledge 5 Twist

2.7mm thickness



Code	Length	Carton
0517	50m	36

Aledge 6 Straight

3.0mm thickness



Code	Length	Carton
0522	50m	30
0523	100m	24

Aledge 6 Twist

3.0mm thickness



Code	Length	Carton
0527	50m	36

Hand tools



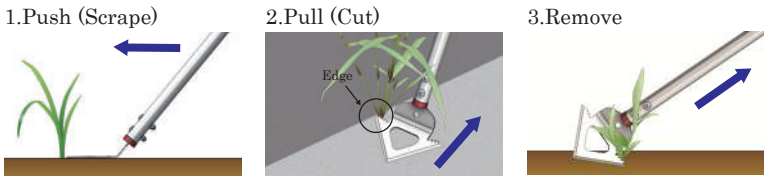
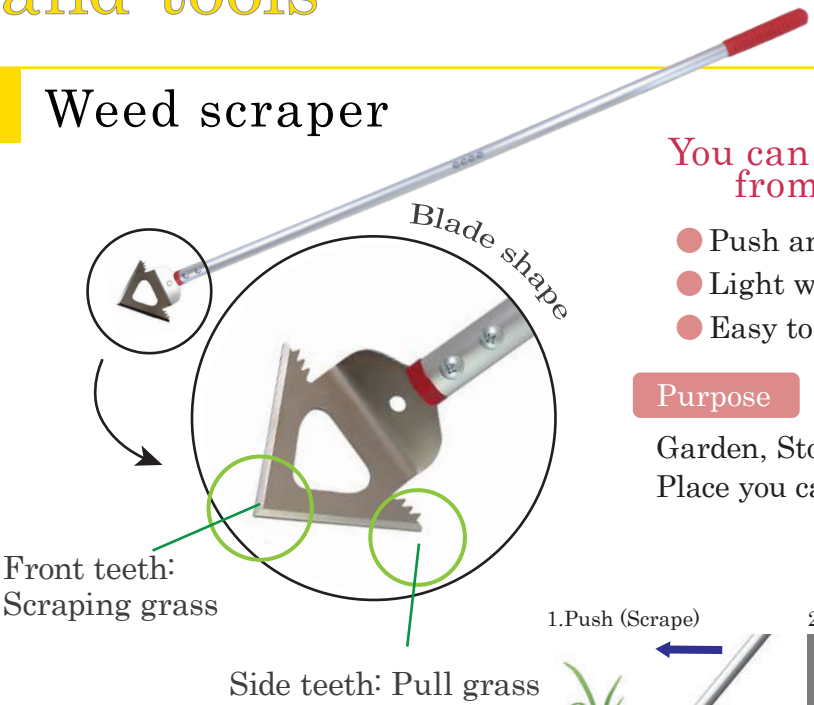
Weed scraper

You can remove the weeds from their roots while standing

- Push and scrape, Pull and cut
- Light weight
- Easy to carry by disassembling

Purpose

Garden, Stony area, Roadside
Place you cannot use machines



YouTube

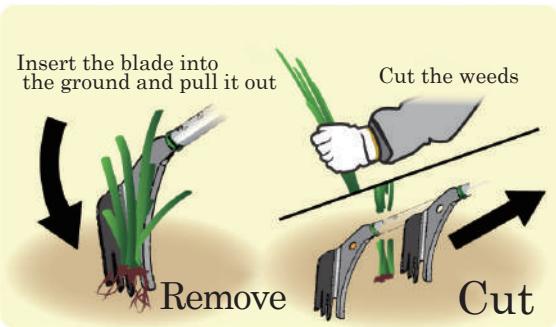
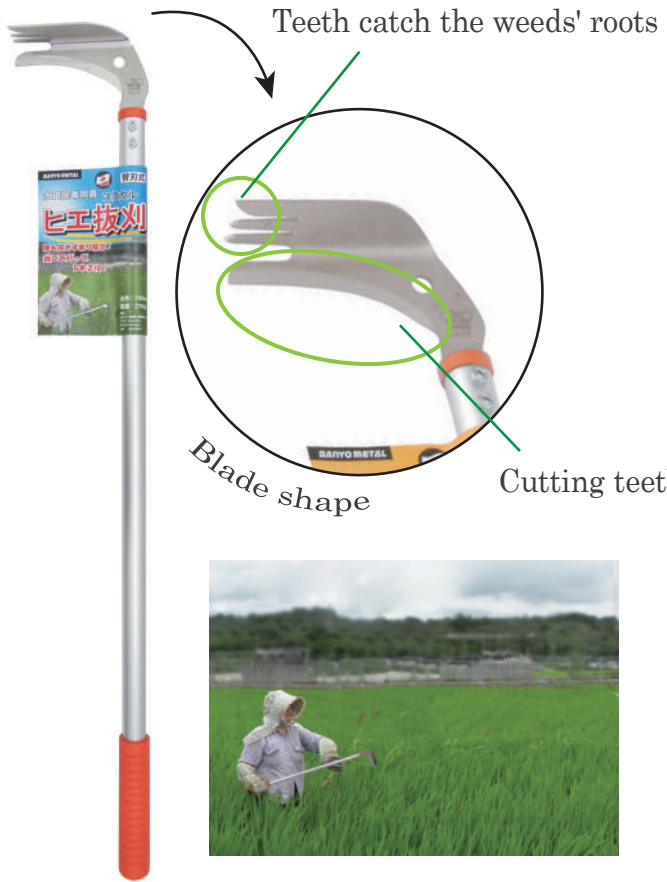
Code	Name	Qty/Carton
0876	Weed scraper	1
0877	Spare blade	-

Full length : 134cm Weight : 675g
Material Blade: High-grade steel
Handle: Aluminum

Hienukukaru

You can remove the weeds while standing

- Pull and Cut
- Another teeth on the back side cuts weeds (very well)



Code	Name	Qty/Carton
0868	Hienukukaru	12
0867	Spare blade	12

Full length : 78cm Weight : 270g
Material Blade: Special steel with plating
Handle: Aluminum



Hatake no shaver L (Light)

Lightweight but super sharp.
Good for not only petrol engines but
also battery and electricity types.



PAT

- The jugged teeth eliminate the weeds from their roots.
- No damage to crops and fruit trees.
- No crouching No pain - You can work while standing.

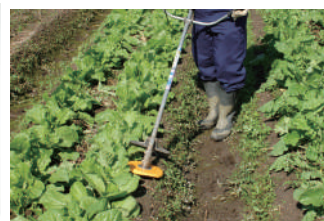
Code	Name	Diameter x Teeth number (T)	Qty/Carton
0830	Hatake no shaver L (Light)	145×2T	40
0831	Spare blade	121×2T	20

Hatake no shaver DX

For a large area



Larger than Hatake no shaver L.
→More efficiently in a large area like a park.



Design acquired

- Easy mowing
- No damage to crops and fruit trees.
- No crouching No pain - You can work while standing.

Code	Name	Diameter x Teeth number (T)	Qty/Carton
0863	Hatake no shaver DX	185×3T	40
0864	Spare blade	158×3T	20

Mizukusa cutter

Stir the mud in the water and eliminate weeds
with their roots.



- For rice fields, this is perfect.
(Recommended 1 week to 1 month after rice planting)
- By stirring mud, rice plants get stimulated and grow strongly.

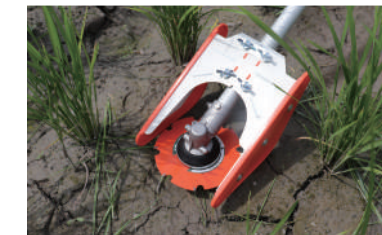


- Easy mowing
- Its compact size makes it ideal for areas that cannot be done with large machines.
- No damage to rice plants
- Less water splash

Code	Name	Diameter x Teeth number (T)	Qty/Carton
0857	Mizukusa cutter	130×5T	60

Nakaboshi no tatsujin

Weeding without damage to crops



Design acquired

- Adjustable mowing height
- Easy setting
- Very good for rice and vegetable (soybean and corn etc...) fields.

Good for rice fields during the dry season and vegetable fields

Code	Name	Diameter x Teeth number (T)	Qty/Carton
0845	Nakaboshi no tatsujin	—	12
0848	Spare blade	130×8T	20

Protect cutter

Very good for mowing around fences and poles



PAT

- The yellow cover prevents the blade from cutting poles and fences.
- Super sharp by Sanyo's technique.
- Economical - The blade can be used on both sides.

Poles

Fences

Code	Name	Diameter x Teeth number (T)	Qty/Carton
0838	Protect cutter	210×4T	12
0839	Spare blade	200×4T	25

Harvest knife

For sugar cane



- Set to brush cutter like other blades.
- Reduce fatigue thanks to standing work.
- Sanyo's original teeth catch grass firmly, so you can cut a lot at once.

Code	Name	Diameter x Teeth number (T)	Qty/Carton
125034	Harvest knife	305×3T	20



Pruning Saw/Gardening and Fruit Tree
Homeowners and any type of peoples want to cut 15mm to 50mm branches.



Code	Description	Blade Length	Q'ty /Carton	Pitch	For use
1252	UK-2100	210mm	60pcs	3.0mm	 
1253	UK-2400	240mm	60pcs	3.0mm	
1254	UK-2700	270mm	60pcs	3.0mm	
1255	UK-3000	300mm	60pcs	3.5mm	
Pruning Saw Spare Blade					
1302	UK-2100K	210mm	12pcs	3.0mm	 
1303	UK-2400K	240mm	12pcs	3.0mm	
1304	UK-2700K	270mm	12pcs	3.0mm	
1305	UK-3000K	300mm	12pcs	3.5mm	

Pruning Saw/Fruit Tree
Fruits Growers and Farms:
Artificial Pruning for small branches from 10mm to 30mm



Code	Description	Blade Length	Q'ty /Carton	Pitch	For use
1272	KP-2100	210mm	60pcs	2.5mm	
1273	KP-2400	240mm	60pcs	2.5mm	
Pruning Saw Spare Blade					
1322	KP-2100K	210mm	12pcs	2.5mm	
1323	KP-2400K	240mm	12pcs	2.5mm	

Pruning Saw/Forest
Forestry Landscapers and Farmers:
Cutting trees and big branches from 50mm to 120mm



Code	Description	Blade Length	Q'ty /Carton	Pitch	For use
1263	UP-2400	240mm	60pcs	4.0mm	
1264	UP-2700	270mm	60pcs	4.0/2.5mm	
1265	UP-3000	300mm	60pcs	4.0/2.5mm	
Pruning Saw Spare Blade					
1313	UP-2400K	240mm	12pcs	4.0mm	
1314	UP-2700K	270mm	12pcs	4.0/2.5mm	
1315	UP-3000K	300mm	12pcs	4.0/2.5mm	

※UP-2700 & UP-3000's tip have 2.5mm pitch teeth. By it, you can start cutting very smoothly.

Folding Saw

Features and Benefits



- ① Impulse hardening

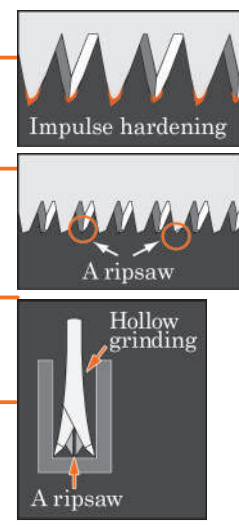
Impulse hardening produces ultra-hard edges.
- ② A ripsaw

Allows effortless vertical, horizontal, and diagonal cutting thanks to the use of rip blade.
- ③ Hard chrome plating

Hard chrome plating resists rusts and the adhesion of tar.
- ④ Hollow grinding

The polishing to reduce thickness at the center of a blade eliminates the necessity of alternate top bevels and produces clean cut surfaces.
- ⑤ Comfortable grip

The ergonomic design allows you to have the saw for a long time without getting tired.



Pruning Scissors ZS-185/210 Promise comfortable long work by its incredible sharpness.

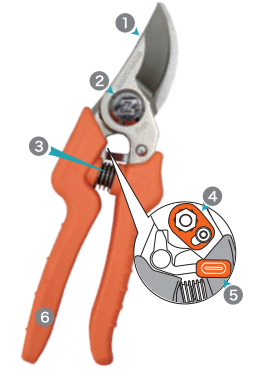


ZACT Scissor blade

- ① High-grade material specialized for a blade with plating. Tough and sharp teeth.
- ② The chrome bolt always keeps the blades tightly.

ZACT Scissor grip

- ③ Shock absorbing cushion.
- ④ A plate also holds blades tightly.
- ⑤ A lever that can be easily opened and closed with your thumb.
- ⑥ Light-weight and Anti-slip hard grip.



Made in Japan



185mm 210mm

Code	Name	Length(mm)	Carton
1220	ZS-185	185	60
1221	ZS-210	210	60

Loppers ZL-650/ANG-800

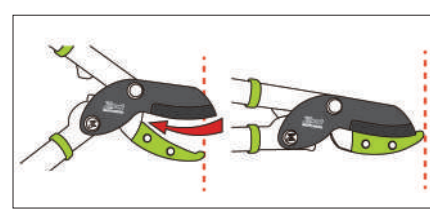
From cutting thick branches to post-processing of pruning. Everyone can cut easily.



- Because it's light-weight, everyone can use it without stress.
- Beautiful cutting surface.
- By gear mechanism, it can cut even thick branches.
- For post-processing, this lopper is perfect.

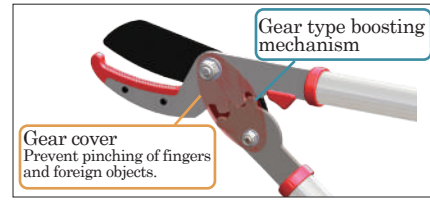


Code	Name	Length(mm)	Carton
1208	ZL-650 Green	650mm	6
1209	ANG-800 Red	800mm	1



【Anvil】

Since you cut a branch as if a kitchen knife and a chopping board, the cutting surface is beautiful. The branch does not wither or become sick easily. The inside and outside of the upper blade performed double grinding so it could cut well.



【Gear type】

Cut 30mm diameter branches easily by gear structure. Even women and elderly people can use these Loppers easily.



Ride-On Mower free-knife

W cut 60 Under knife

W cut 60 Upper knife

Wcut 70 Knife for Canycom

70 rectangular knife

W cut 70 Under knife

W cut 70 Upper knife

Nut

Nut guard

Collar

Bolt

Pin

Washer

Comparison of Upper and Under knife

	Upper knife	Under knife
Grass type	Tough grass	Soft grass
Cutting height	High	Low
Durability		



Very sharp Y-shaped knife

2 step cutting teeth significantly reduces uncut grass.

Grinded teeth

By using spring material, it achieves incredible durability.

Upper knife has reverse tooth that is resistant to soil abrasion and rough terrain.

Code	Name	Size	Adaptable machines
0464	W cut 60 Under knife (Blue)	140×60×6.0	OREC RM80, 81, 82 RMJ800 KIORITZ RM80, 81 ISEKI AGRI ARM81 CANYCOM CM181, 182, 211, 212, 220, 221, 223,1401,1402, 1502, 1603, 1801,2103, 2104, 2203 CMX222
0465	W cut 60 Upper knife (Red)		MARUYAMA MGA183, 210, 211, 212, 213, 220, 223, 228, 229 MPM187, 950, 1350 MAMETORA MPM187, 850, 950, 960,1350 FUJII MB1018, 1021 ME1017X
※If the Installation point width is 60mm and using an M12 bolt, it will adapt.			
0466	W cut 70 Under knife (Black)	145×70×6.0	OREC RM83, 85, 86, 88, 95, 97, 98, 830, 831, 832, 881, 883, 950, 951, 953, 980, 981,982, 983, 984 RMK150, 151, 160, 161,180, 1600 RMT110(4pcs / required 2sets)
0467	W cut 70 Upper knife (Silver)		KIORITZ RM86, 97, 98, 830, 831, 832, 881, 883, 951,953, 980, 981, 983, 984 KM950A/21,960, 961 RMK160, 161, 1600 RMT110(4pcs / required 2sets)
0489	70 rectangular knife (Black)		ATEX 880, 950 R-803, 805, 885, 951, 953, 955, 960, 963, 1600, 8016, 8816, 9520, 9820, 9824 ISEKI AGRI ARM89, 97, 98, 980 RM86A, 831, 832, 883, 953, 983, 984 RMK151, 160, 161, 180, 1600 RMT110(4pcs / required 2sets)
※If the Installation point width is 70mm and using an M14 bolt, it will adapt.			
0488	W cut knife for Canycom	153×80×6.0	MARUYAMA MGA163,165 CANYCOM CM141, 142, 184, 185, 225, 226, 250, 1803, 2201, 2201RC, 2201YC, 2201YCV/YCS, 2403, 2403HC/HCS, 2501 CMX186, 224, 227, 251, 1804, 2202, 2202RC, 2202YC, 2202YCV/YCS, 2206, 2206HC, 2402, 2402HC, 2404, 2404HC/V/S, 2408, 2502, 2506, 2506RC, 2506YC/YCV/YCS, 2508
Qty/Carton 10set (2pcs/set)			
Code	Name	Contents	
0475	M12 bolt set	Bolt 12x35, Nut M12, Nut guard M12	1 pc/each
0476	M14 bolt set	Bolt 14x35, Nut M14, Nut guard M14	1 pc/each
0449	Pin & Washer set for Canycom	Pin, Washer	1 pc/each
※2 bolt sets / 1 knife set (2 pcs)			
Qty/Carton 20set			
Code	Name	Size	Adaptable machines
0471	ACollarM12	Outer diameter21.7mm/Inner diameter12.8mm/Thickness6.5mm	CANYCOM・MARUYAMA
0472	BCollarM12	Outer diameter20.0mm/Inner diameter12.5mm/Thickness6.6mm	OREC・KIORITZ ISEKI AGRI・FUJII
0474	DCollarM14	Outer diameter20.8mm/Inner diameter14.2mm/Thickness6.7mm	OREC・KIORITZ ISEKI AGRI・ATEX
Qty/Carton 100set (2pcs/set)			

SP Type Self-Moved Mower free knife

Material: SUP10 Thickness: 3.2mm

Nut

Spring washer

Bolt

Washer

Adaptable machines

OREC・ISEKI AGRI
SP301, 301A, 431F, 851AF,
852AF, 852F, 853
KIORITZ
AZ301, 301A, 431F, 851AF,
852AF, 852F, 853
※SP301&AZ301
・ 4 pcs/machine without washer.
→1 set = 2 machines

Code

Name

0616

SP Type Self-Moved Mower free knife

Qty/Carton 10set

※1set contents : Knife8pcs/Bolt 4pcs/Nut M10 6pcs (Knife4pcs・Substrate 2pcs) /
Spring washer 10mm 2pcs/Washer 10x30x3.2mm 2pcs

WM Type Self-Moved Mower free knife

Material: SUP10 Thickness: 3.2mm

Spring washer

Blade Installation Bolt

Nut

Body Installation Bolt

Washer

Adaptable machines

OREC RCSP530 WM736BF, 746F, 747Pro, 757Pro
WMC726AF, 736F, 747P, 1317F
KIORITZ AZ736BF, 746F, 757, AZC726AF, 736F, 747, 1317F, RCM530
ISEKI AGRI WM746F, 757P, 757P-J WMC736F
※RCSP530&RCM530・ 4 pcs/machine without washer.
→1 set = 2 machines

Code

Name

0607

WM Type Self-Moved Mower free knife

Qty/Carton 10set

※1set contents : Knife 8pcs/ Body Installation Bolt 4pcs/Bolt 4pcs/Nut M10 4pcs/
Spring washer 8mm 4pcs/Washer 12.5×22×2.3mm 4pcs

Hammer Knife Mower blade
Hammer Knife Mower bolt set

(Forged blade) Material: SUP10 Thickness: 4.5mm

Adaptable machines

OREC
HR550B, 531, 531S, 532, 532X, 532S, 532SX,
H75B, 750, 751, 751X
GH850
H90B
HR660B, 661, 661A HR662, 662S, 663, 665 HRC662,
662A, 662B, 663, 664, 664S, 665, 665S HRG661
HR801A, 802, 803, 805 HRC802, 802A, 802B
HRC803, 804, 805 HRH801, 802, 802X

Usage

Mowing in the orchard like apples and grapes.
Grass cutting in large areas like fallow fields, vacant lots, parks, riverbeds, etc...
Stem and leaf processing • Shredding of leaves etc...

Installation image

Code

Name

Qty

0700

Hammer Knife Mower blade

1pcs

0703

Hammer Knife Mower bolt set

1set

Strong and durable blades
cut and shred the grass



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